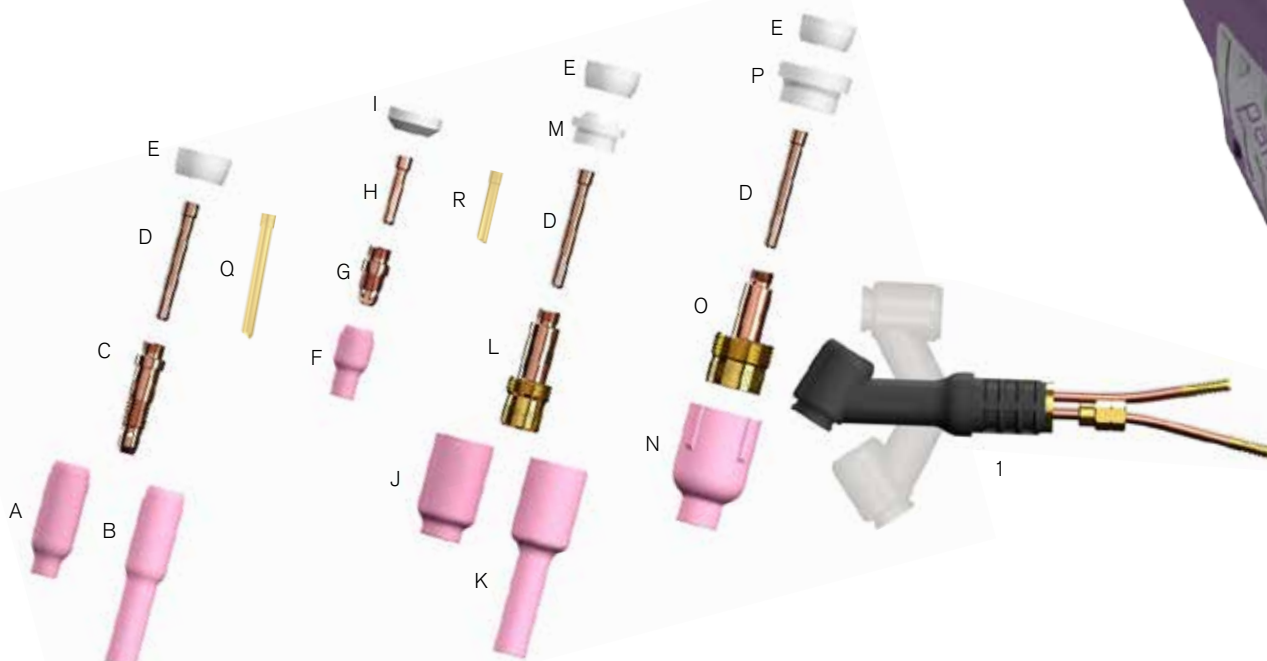
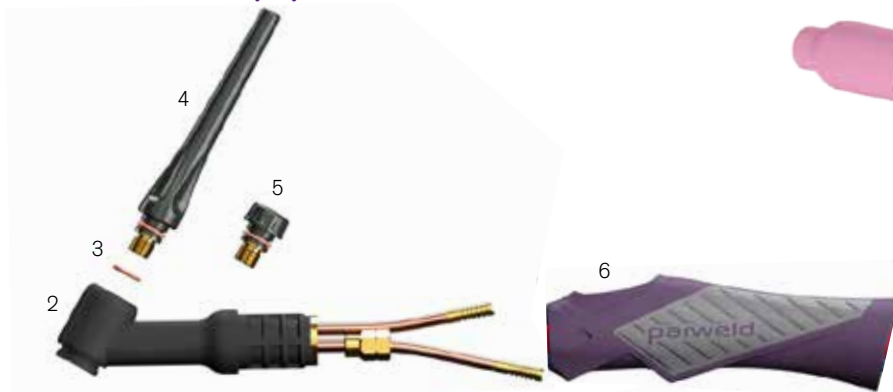




# PRO18

WATER COOLED PRO-GRIP MAX® TIG TORCH

350A DC, 260A AC @ 100% Duty Cycle, EN60974-7, 0.5mm-4.0mm (.020"-5/32") Electrodes



STOCK CODE	DESCRIPTION
1 PRO18FX	Torch Head Flexible
2 PRO18	Torch Head including Cup Gasket
3 98W18	Back Cap 'O' Ring
4 PRO57Y02	Pro-Grip® Back Cap Long 112mm (4.41")
5 PRO57Y04	Pro-Grip® Back Cap Short 24mm (.04")
6	TRIGGER KITS AVAILABLE SEE PAGE 186

Full Parts Breakdown Available  
Visit [www.parweld.com](http://www.parweld.com) for more information.

## TORCH CONFIGURATIONS

See pages 185 -194 for how to create your Pro-Grip Max® TIG Torch Package.

### Ceramic Cups



STOCK CODE	SIZE	BORE
10N50	4	6mm (1/4")
10N49	5	8mm (5/16")
10N48	6	10mm (3/8")
10N47	7	11mm (7/16")
10N46	8	13mm (1/2")
10N45	10	16mm (5/8")
10N44	12	19mm (3/4")

### Long Ceramic Cups



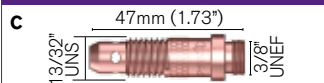
STOCK CODE	SIZE	BORE
10N49L	5L	8mm (5/16")
10N48L	6L	10mm (3/8")
10N47L	7L	11mm (7/16")

### Stubby Ceramic Cups



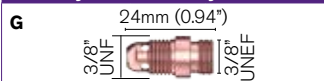
STOCK CODE	SIZE	BORE
13N08	4	6mm (1/4")
13N09	5	8mm (5/16")
13N10	6	10mm (3/8")
13N11	7	11mm (7/16")
13N12	8	13mm (1/2")
13N13	10	16mm (5/8")

### Collet Bodies



STOCK CODE	ELECTRODE SIZE
10N29	0.5mm (.020")
10N30	1.0mm (.040")
10N31	1.6mm (1/16")
10N31M	2.0mm (5/64")
10N32	2.4mm (3/32")
10N28	3.2mm (1/8")
406488	4.0mm (5/32")

### Stubby Collet Body



17CB20	0.5-3.2mm (.020-1/8")
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### Gas Lens Cups



STOCK CODE	SIZE	BORE
54N18	4	6mm (1/4")
54N17	5	8mm (5/16")
54N16	6	10mm (3/8")
54N15	7	11mm (7/16")
54N14	8	13mm (1/2")
54N19	11	18mm (11/16")

### Long Gas Lens Cups



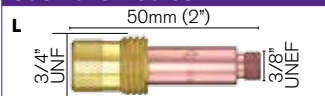
54N17L	5L	8mm (5/16")
54N16L	6L	10mm (3/8")
54N15L	7L	11mm (7/16")

### Large Diameter Gas Lens Cups



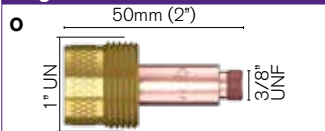
57N75	6	10mm (3/8")
57N74	8	13mm (1/2")
53N88	10	16mm (5/8")
53N87	12	19mm (3/4")

### Gas Lens Bodies



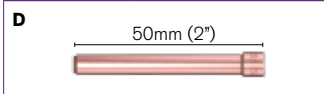
STOCK CODE	ELECTRODE SIZE
45V29	0.5mm (.020")
45V24	1.0mm (.040")
45V25	1.6mm (1/16")
45V25M	2.0mm (5/64")
45V26	2.4mm (3/32")
45V27	3.2mm (1/8")
45V28	4.0mm (5/32")

### Large Diameter Gas Lens Bodies



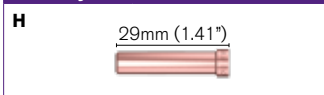
45V116	1.6mm (1/16")
45V64	2.4mm (3/32")
995795	3.2mm (1/8")

### Collets



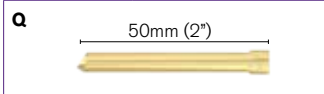
STOCK CODE	ELECTRODE SIZE
10N21	0.5mm (.020")
10N22	1.0mm (.040")
10N23	1.6mm (1/16")
10N23M	2.0mm (5/64")
10N24	2.4mm (3/32")
10N25	3.2mm (1/8")
54N20	4.0mm (5/32")

### Stubby Collets



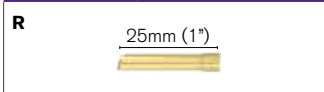
10N21S	0.5mm (.020")
10N22S	1.0mm (.040")
10N23S	1.6mm (1/16")
10N24S	2.4mm (3/32")
10N25S	3.2mm (1/8")

### NEW Wedge Collets



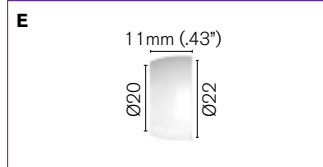
10N22W	1.0mm (.040")
10N23W	1.6mm (1/16")
10N24W	2.4mm (3/32")
10N25W	3.2mm (1/8")

### NEW Stubby Wedge Collets



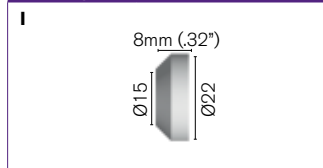
10N22SW	1.0mm (.040")
10N23SW	1.6mm (1/16")
10N24SW	2.4mm (3/32")
10N25SW	3.2mm (1/8")

### Cup Gasket



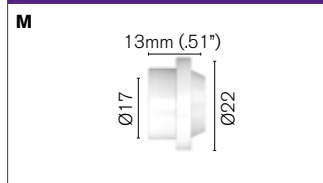
STOCK CODE
18CG

### Stubby Cup Gasket



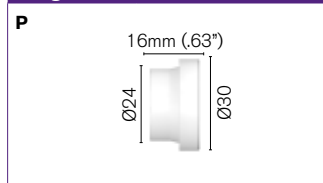
18CG20
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### Gas Lens Insulator



54N01	Use with 18CG
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### Large Gas Lens Insulator



54N63	Use with 18CG
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**NEW GAS SAVER RANGE**  
See pages 180 for more information.