

BLACKline Torch sets MSZ 230 (up to 270A)

Properties

- ▶ Flexible supply hose
- ▶ Bend protection at the torch and the plug
- ▶ Gas nozzle with rugged trapezoidal thread
- ▶ Optimum gas coverage by set back contact tip
- ▶ Gas reduction by laminar gas flow and design of the tip adapter
- ▶ No gas loss due to separate shield gas feed

- ▶ **Options:**
Diameter reduced gas nozzle



Design with handle type MS



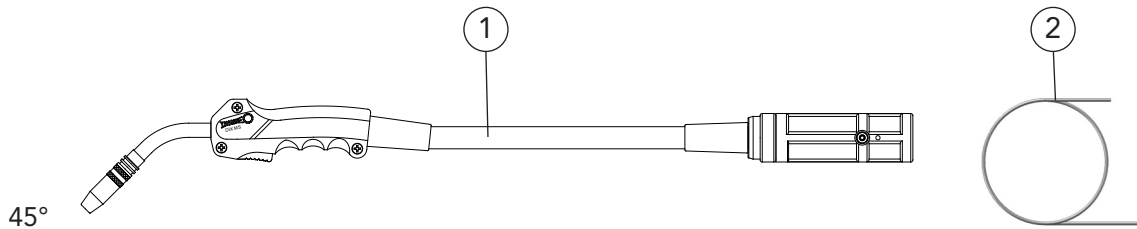
Reduced gas nozzle

Application

- ▶ Non- and low alloyed steels
- ▶ High alloyed steels
- ▶ Small to medium material thicknesses

Technical data (DIN EN 60 974-7):

	duty cycle
CO ₂ :	270A/60%
Mixed gas:	250A/60%
Wire diameter:	0.8 - 1.0 mm



DINSE Also available with SAZ connection or with power pin connection. Please ask your DINSE consultant.

Description	Dimension	Part name	Part number
1 Torch set	3.00 m	DIX MSZ 230-3	6103123130
Torch set	4.00 m	DIX MSZ 230-4	6103123140
2 Liner	ø 1.8 mm/3.5 m	DIX DS 4/1.8-3.5	613000235
Liner	ø 1.8 mm/4.5 m	DIX DS 4/1.8-4.5	613000245

Hint:

Other liners, capillary liners and service tools you will find in chapter tools and accessories.