

1 Aluminium fluxes

in accordance with DIN EN 1045 (DIN 8511)



The FONTARGEN fluxes for light metals have been developed to suit the characteristic properties of aluminium.

F 400 NH (FL 20 / F-LH2) white powder, non-corrosive
for brazing of aluminium and aluminium alloys with a Mg-content of max. 0.5 %. The powder is non-hygroscopic and mixed with distilled water the powder becomes an easy to spread flux paste. The brazing joints must be protected from wetness.

F 400 M (FL 10 / F-LH1) white powder, corrosive
for brazing of aluminium and aluminium alloys with a Mg-content of max. 3.0 %. The powder is highly hygroscopic. Flux residues are corrosive and must be removed immediately after the work is completed.

F 400 MD (FL 10 / F-LH1) white, easy to dose paste, corrosive
for brazing of aluminium and aluminium alloys with a Mg-content of max. 3.0 %. The paste is highly hygroscopic and should be kept in tight closed containers. Flux residues must be removed immediately after work is completed.

F 400 Z1 (FL 10 / F-LH1) white, easy to dose paste, corrosive
for brazing of aluminium and aluminium alloys with a Mg-content of max. 3.0 %. The paste is highly hygroscopic and should be kept in tight closed containers. Flux residues must be removed immediately after work is completed.

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