

FONTARGEN A 633

Zinc-bearing aluminium soft solder



DIN EN ISO 3677: S-Zn97Al3
Flux: F 600 ZA
Highly active special flux for the soldering of aluminium. For a quality ensured soldering process, only a small amount is needed.

Composition, typical analysis (% w/w):

Zn	Al
97	3

Mechanical and physical properties:

Melting range: 430 - 450 °C
Specific gravity (metal): 7.1 g/cm³

Characteristics / Applications:

Soft solder for joints on aluminium and aluminium alloys. Suitable for aluminium/copper-joints in the heating and cooling industry. Aluminium solder with low melting point.

Removal of brazing flux residues:

Brazing flux residues can be removed by brushing in hot water.

Heat sources:

Induction, flame

Availability:

Bare rods	Coated rods	Wire	Foil	Preforms	Powder	Paste
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13/11/JL/1