

# FONTARGEN A 631

## Zinc-bearing aluminium soft solder



DIN EN ISO 3677: S-Zn98Al2  
Flux (separate appl.): F 600 ZA  
Highly active special flux for the soldering of aluminium. For a quality ensured soldering process, only a small amount is needed.

### Composition, typical analysis (% w/w):

Zn	Al
98	2

### Mechanical and physical properties:

Melting range: 382 - 407 °C  
Specific gravity (metal): 6,91 g/cm<sup>3</sup>

### Characteristics / Applications:

Soft solder for joints on aluminium and aluminium alloys. Suitable for aluminium/copper-joints in the heating and cooling industry. Aluminium solder with low melting point.

### Removal of brazing flux residues:

Brazing flux residues can be removed by brushing in hot water.

### Heat sources:

Induction, flame

### Availability:

Bare rods	Cored wire	Wire	Foil	Preforms	Powder	Paste
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