



Bevelling system B 15 ELECTRA
 Maximum bevel width 15 mm / 0.6 in. Edge rounding function.

B 15 Electra



High Performance
 Motor and Gearbox






Designed for beveling and deburring of parts, internal and external radiuses and holes. Specially designed for producing visual bevel and welding preparation. Powerful electric drive for extreme loads.

- Scale for accurate bevel size adjustment.
- For beveling and deburring of steel, aluminium and other materials.
- Replaceable head for changing bevel angle.
- Handheld powerful equipment.
- Swivelling ergonomic handle.
- Edge rounding function, preparation before surface treatment.

Technical data:

Bevel angle: Replaceable head 30°, 37,5°, 45°, 50°, 60°- other angles on demand
 Bevel width: 0 to 15 mm / 0 to 0.6 in < 400 MPa / 58 015 PSI
 0 to 8 mm / 0 to 0.3 in > 400 MPa / 58 015 PSI
 Engine: 2500 W / 2000W
 Speed: 6600 rpm
 Weight: 9.5 kg / 20.9 lb
 Number of cutting inserts: 6 pcs

Included in price:

Beveling and deburring system B 15 ELECTRA (without the head).
 Tools for an operators.
 Packed in a cardboard.
 User manual.

Machine name:	Art. Nr.
Beveling and deburring system B 15 ELECTRA (1 Phase - 220 V)	25250
Beveling and deburring system B 15 ELECTRA (1 Phase - 110 V)	25251

Accessories:	Art. Nr.
30° cutting head (including inserts, screws, bolts and roller). Guide roller diameter Ø 34 mm / 1.34 in	27223
37.5° cutting head (including inserts, screws, bolts and roller). Guide roller diameter Ø 28 mm / 1.10 in	27227
45° cutting head (including inserts, screws, bolts and roller). Guide roller diameter Ø 28 mm / 1.10 in	27222
50° cutting head (including inserts, screws, bolts and roller). Guide roller diameter Ø 28 mm / 1.10 in	27224
60° cutting head (including inserts, screws, bolts and roller). Guide roller diameter Ø 27 mm / 1.06 in	27240
Cutting head with non-standard angle. (Including inserts, screws, bolts and roller)	27XXX
Coated cutting inserts - four-sided (pack of 10 pcs)	27231
Edge rounding cutter R2.5 mm / 0.08 in (including inserts, screws, bolts and roller). Guide roller diameter Ø 41 mm / 1.61 in	27234
Edge rounding cutter R3.5 mm / 0.12 in (including inserts, screws, bolts and roller). Guide roller diameter Ø 40 mm / 1.57 in	27233
Cutting inserts for rounding edges R2.5 mm / 0.08 in (pack of 10 pcs)	26109
Cutting inserts for rounding edges R3.5 mm / 0.12 in (pack of 10 pcs)	26110
Cutting inserts for rounding edges R4mm / 0.16 in (pack of 10 pcs). Compatible with head R3.5 mm / 0.12 in	26111
Screw for the inserts	27241
Screw for the radius / rounding inserts	27242
Screw for the impeller / guiding roll	25250.16



Art. Nr. 27234



Art. Nr. 27223



Art. Nr. 26109



Art. Nr. 27231