

## **XTP 40 INVERTER PLASMA CUTTER**

Professional Level Air Plasma Cutter













- 40A @ 40% Duty Cycle
- Generator Friendly
- Smart Switching Dual Voltage 110-230V
- Ideal for Mesh Cutting
- 12mm Production Cut
- 20mm Severance Cut
- Supplied with XT4000 Plasma Torch x
  6m and 3m Earth Cable
- Auto Over Voltage and Over Current Protection
- Includes built in Air Pressure Regulator
- 3 Years Return to Base Warranty
- Manufactured to IP23S, ISO/IEC 60974-1, ISO/IEC 60974-6 and RoHS Compliant

Warranty only valid for UK and Ireland

For information on the Parweld XT4000 Torch please refer to page 217

Stock Code	Description			
XTP40	Inverter Plasma Cutter Including Torch			
Technical Information				
Parameter	Value			
Output Current	10-40A			
Input Voltage	110/230 1P			
Input Current (max)	32A/24A			
Duty Cycle	40A @ 40%			
Production Cut Capacity	12mm			
Severance Cut Capacity	20mm			
Starting Method	Short Circuit			
Fuse Rating	32/16A			
KVA	3.7			
Enclosure Protection	IP23S			
Dimensions (mm)	430 x 170 x 270			
Weight (kg)	12.6			

Cut Speed					
Material	Thickness mm	<b>Current</b> Amps	Approxim lpm	ate Travel Speed mm/min	
Mild Steel	5.0	60	155	4000	
	10	60	66	1000	
	15	60	35.5	500	
	20	60	22.2	350	

Accessory Information		
Stock Code	Description	
CKC403	Earth Cables Clamp Kit x 3m	
XR935H	Everyday Light Reactive	
	Welding Helmet – Black	
XT4000	Torch Package x 4m Central Connector	
XTI40AK	Plasma Spares Kit in Plastic Box	

## **Variable Output**

The variable output of the XTP 40 makes it ideal for cutting metals up to 12mm thick where the output power can be fine tuned to minimise dross on the cut edges.

The pilot arc automatically re-ignites enabling easy cutting of mesh or perforated materials. Non HF ignition minimizes the risk of interference with electronic systems.

## **Generator Friendly**

The XTP 40 is able to cope with inputs which fluctuate by +/-10% and can be used with the majority of generators.

The machine is housed in a metal case with carry handle and shoulder strap.